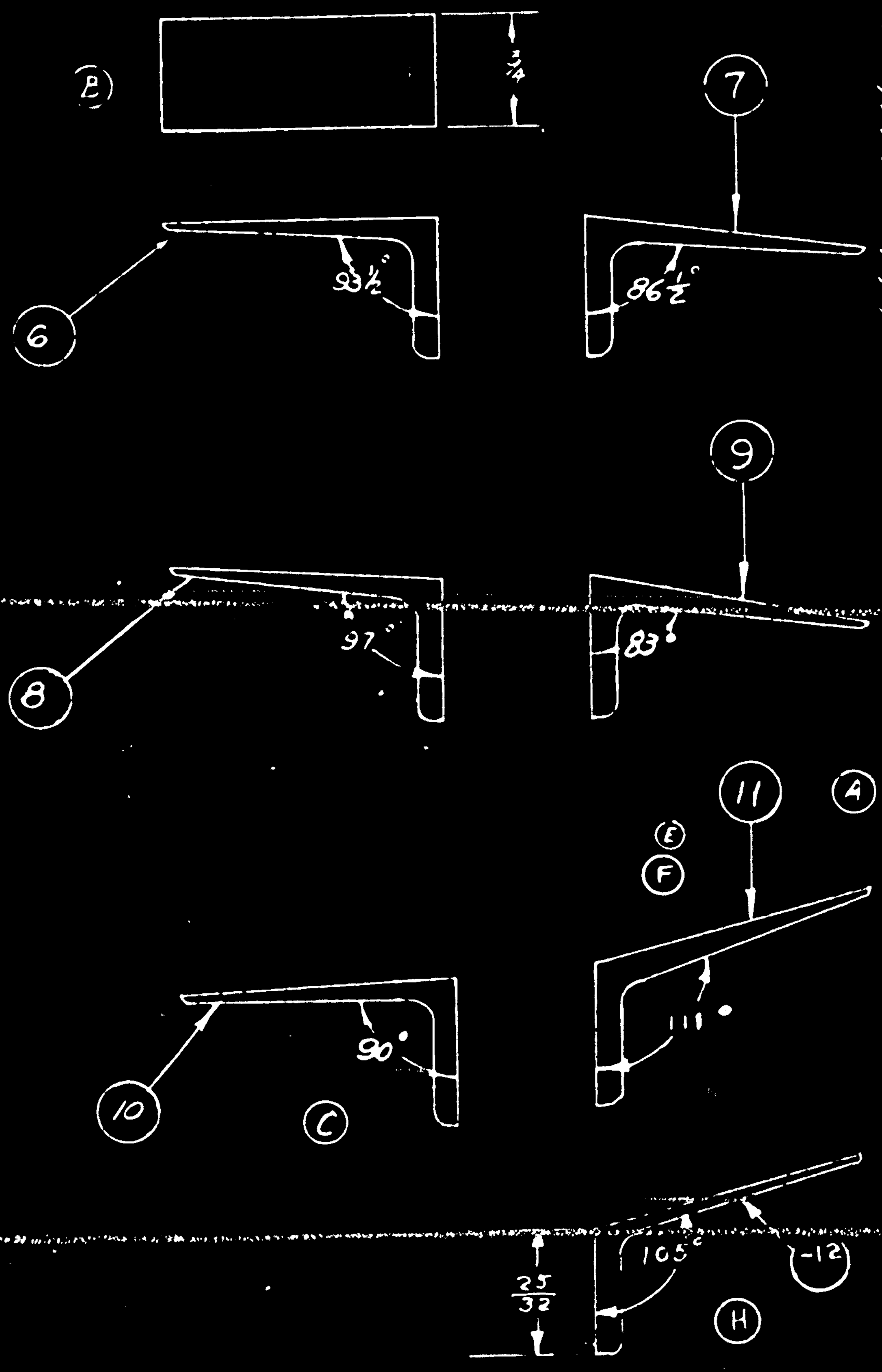
MCR-272-B1	K	REVISED MCR ON -12 FROM MCR NEXT ASSEM FROM 32B2092 & 272-1 ¢ B24E & B24H. NO WT CHG	6-20-43	BRAUN	✓



ASSY DASH NO	MODEL	NEXT ASSY	No.
-8	LB-30-B24C B-24D & B24E	32B008	4
-10	LB-30	32B2051	1
-7		32B2051	19
-6		32B2051	19
-10		32B2042	18
-8		32B2042	19
-10		32B1041	2
-6		32B1041	1
-7		32B051	19
-6		32B051	19
-10		32B042	18
-8	LB-30	32B042	19
-10	B24C.	32B1041	1
-6	B24C	32B1041	2
-9	B24C	32B1020	4
-7	B24C	32B1020	4
-6	B24C	32B1020	4
-10	B24A-B24C XB24-B24	32B042	18
-8	B24A-B24C XB24-B24	32B042	19
-10	B-24A & B24	32B[illegible]	20
-9	B-24A XB24-B24	32B020	6
-7		32B020	5
-6		32B020	4
-10	B24A XB24-B24	32B041	42
-10	X-B24	32B068	20
-7	B24A X-B24-B24	32B063	2
-6		32B063	2
-9		32B070	10
-8		32B070	14
-7		32B070	30
-6		32B070	27
-10		32B060	7
-7		32B060	26
-6	B24A XB24-B24	32B060	22
-7	B24 & B24A XB24 & B24A	32B051	19
-6	B24 & B24A XB24 & B24A	32B051	19

REQUIREMENTS PER AIRPLANE

REPLACES .023 EACH

REPLACED BY

SCALE 1/2"=1'-0"

STAMP PART NUMBER WHERE SHOWN

SHIP #102 & ON

SHIP #99 & ON

SHIPS #1-#101

SHIPS #1-99

EDC 41140

E.O.A50003

MCR #272-1

SEE RELEASES.

M.C.R 146-7

LET	ALTERATION	DATE	BY
A	REVISED & ADDED REQMT'S. TO AGREE WITH FIRST AIRPLANE	10/17/39	HARTER
B	REMOVED PILOT HOLES & ADDED -10. THE DEGREES OF ANGLES WERE INSIDE, NOW OUTSIDE.	10/17/39	HARTER
C	CHANGED DIMENSIONS OF ANGLES BACK TO ORIGINAL INSIDE DIM, NO CHANGE OF PART.	11/1/39	HARTER
D	COMPLETED LB30 REQTS	1/21/42	GOLDHAMMER
E	ADDED -11 TO P/M & DWG		
	ADDED -8 REQ ON B24D & E	2/19/42	TUTTLE
F	-11 - 111° WAS 118°. IN REQ PER AIRPLANE BLK. REMOVED -10 B24D & E 32B1041; ALSO -8 B24D & E 32B2020. -6 -B24D & E 32B1041 (4 REQ) WAS (2 REQ) ADDED -7 B24 D & E 32B2020 -4 REQ. WT CHG NEG	7-16-42	FUNK
G	ADDED -12, N.A. 32B2092(1) FOR B24 D&E. NO WT CHG		
H	IN REQ/AIRPLANE BLK, ADDED -11 [illegible] 32B4020(4) & B24[illegible] [illegible] (4). NO WT CHG	1-4-43	FUNK
J	IN REQ/PLANE CHGD -11 ON 32B4020 & 32B3020 FROM (4) TO (3) REQ. NO WT CHG.	5-31-43	BRAUN

ASSY DASH NO	MODEL	NEXT ASSY	No.
-11	B24E	32B3020	3
-9	LB30	32B5020	4
-7			4
-6	LB30	32B5020	4
-10	B24D&E	32B2042	18
-8		32B2042	19
-10		32B2051	1
-7		32B2051	19
-6	B24D&E	32B2051	19
-11	B24D	32B2020	4
-11	B24D	32B4020	3

MCR #146-7 (J)

ASSY DASH NO	MODEL	NEXT ASSY	No.	
-7	B24D&E	32B2020	4	
-6	B24D&E	32B1041	4	#435 & ON
-9	B-24D	32B1020	4	#1-82
-7	B-24D	32B1020	4	#1-82
-6	B-24D	32B1020	4	#1-82
-6	28-5AMC	28B5590	2	SHIPS #1-29 ON B24A
-6	28-5AMN	28B5590	2	
-6	PBY-5A	28B5590	2	

1 TO M.C.R 146-7, MCR 146-7 & ON (J)

PART No.	STOCK	MATERIAL	SPEC
32B217-12	K13651 x 7/8	AL AL EXTR	57-152-5-A
32B217-11	K13651 x 7/8	AL AL EXTR	57-152-5-A
-10			
-9			
-8			
-7			
32B217-6	K13651 x 7/8	AL AL EXTR	57-152-5-A

PARTS LIST PER ASSY

REQ -0	REQ -2	REQ -3	REQ -4	REQ -5

PER SPEC-98-10026A C.A.C.2F-32-001

DRAFT	CHECK		MAT		ENG
HARTER 7/29/39	LOC	KWH 7/25/39	GF	J HOWEN	FWF 7-26-39

NAVY

HEAT TREAT FINISH

NAME STRINGER CLIP - FUSELAGE

DWG SIZE B 32B217

CONSOLIDATED AIRCRAFT CORP SAN DIEGO CALIF

R

MCR 272-B1

-12	B24H	32B1452	1
-12	B24D	32B1453	1

4/9/41

32B217